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of workpiece Set-over = 2 length of taper length of workpiece Set-over = Ratio 2 $?X \tan = 2L$ Leading
angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Foll $'' \circ ' '' \circ$ owing angle = $90 + (\text{Helix angle} - \text{clearance}$
angle) Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance
from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining
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Machining A material removal process in which a sharp cutting tool is used to mechanically cut away

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material so that the desired part geometry remains •Most common application: to shape metal parts
•Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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